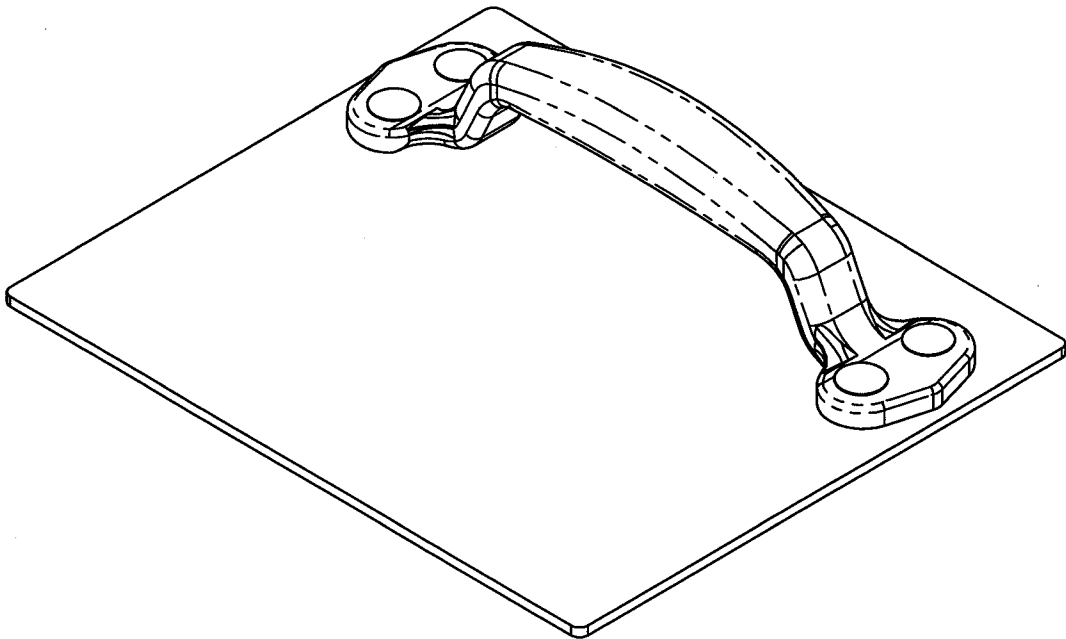
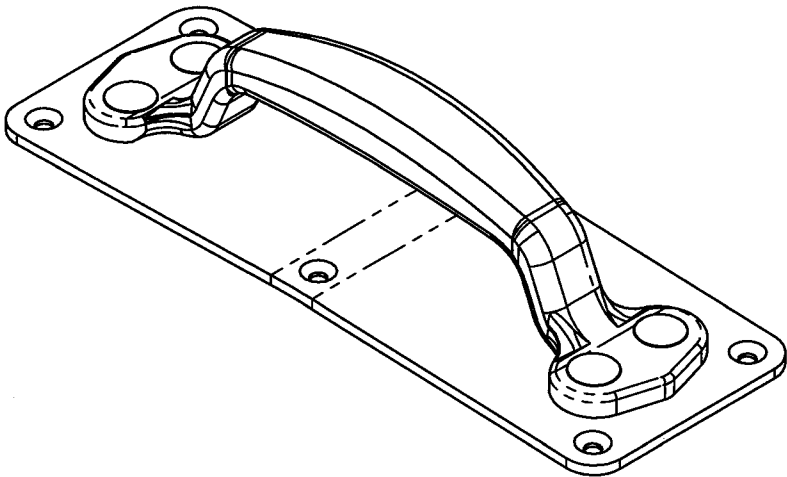


QTY. -041	QTY. -043	PART NUMBER	DESCRIPTION
X		D3779-041	HANDLE ASSEMBLY
	X	D3779-043	HANDLE ASSEMBLY
1		D3779-1	PLATE
	1	D3779-5	PLATE
1		D3779-7	HANDLE, MODIFIED BENT
	1	D3779-9	HANDLE, MODIFIED
4	4	MS20426AD10-9A	RIVET, CSK



D3779-043 HANDLE ASSEMBLY  
(INTERIOR)



D3779-041 HANDLE ASSEMBLY  
(EXTERIOR)

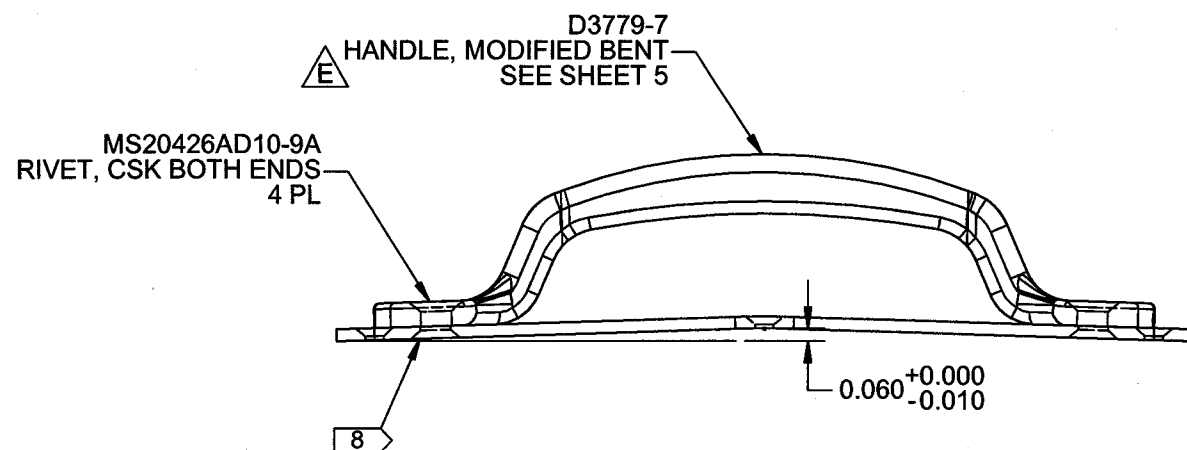
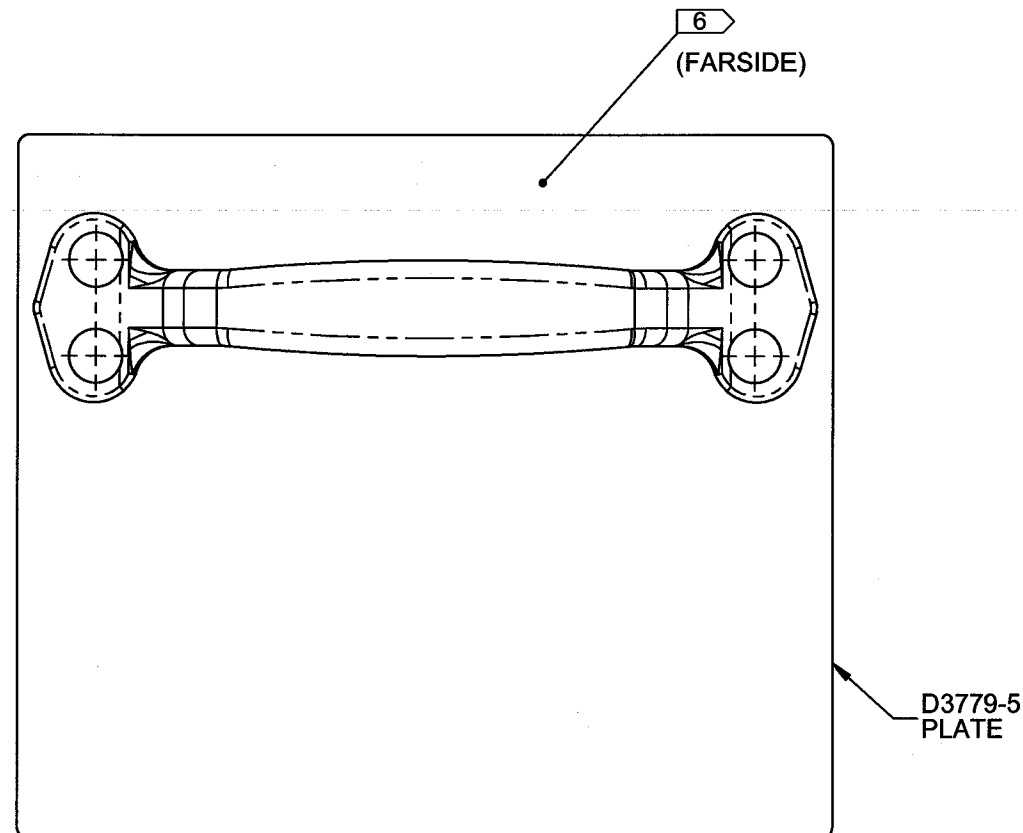
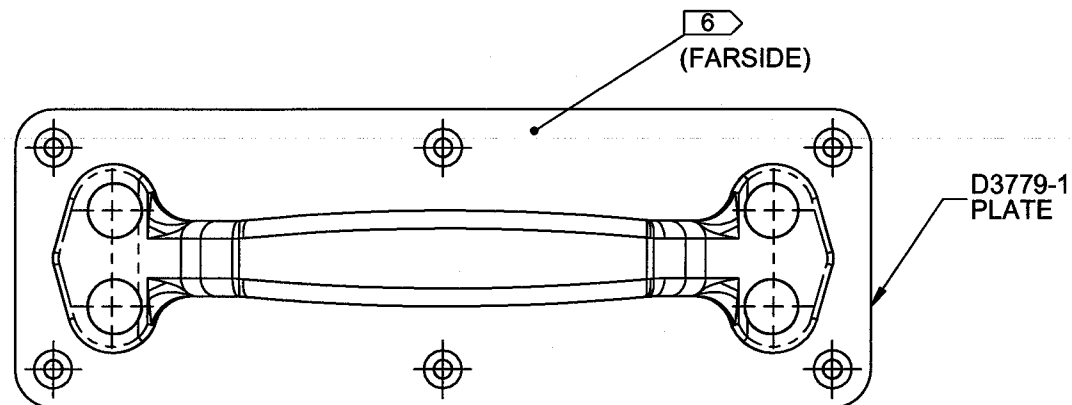
- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: REFER TO SHEET 2
  - 7) WEIGHT: REFER TO SHEET 2

RELEASED

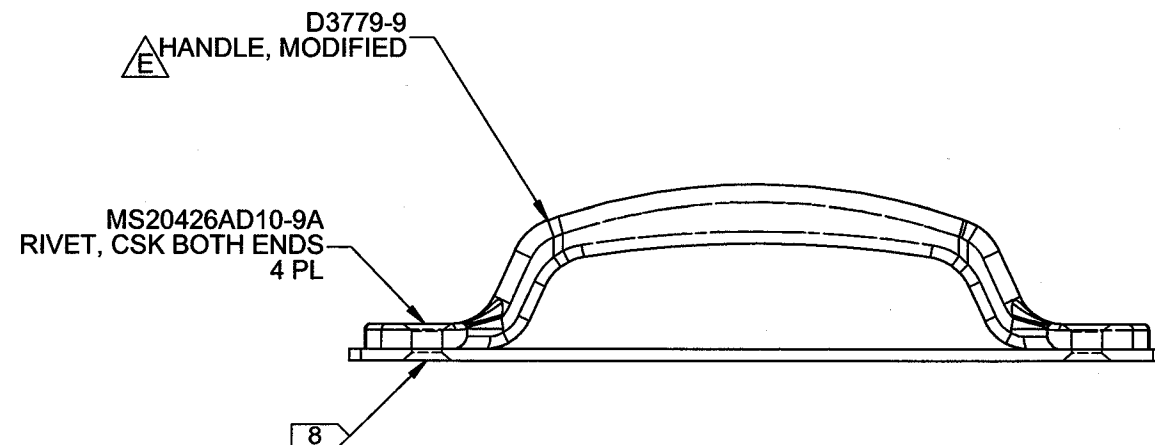
2022 JUN 06  
HB-ECN-155

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E	ADD SHT FOR D3779-7 W/ BEND DETAIL & C'SINK INSTR, ADD -9 HANDLE, RMV P/N MARKING ON HANDLE SUB-PARTS, REF ECR 155	SAD	22.04.07
D	ADD BEND TO D3779-1, D3779-1F WAS D3779-1, 6.870 WAS 6.850, 3.5" WAS 3", ADD DIM. TOLERANCE TO -041 REASON: PAR 14-382	RF	18.12.05
C	CHANGED RIVET FROM -9 TO -9A CHANGED D3779-041 FROM FLAT TO CONTOURED	RP	12.04.26
B	REFORMAT IAW DART QSI 043; MS20426AD10-9 WAS MS20426AD10-8 (ZN D6-1, B8/B4-2). REASON: PRODUCTION FACILITY (PAR11-136).	MB	11.11.24
A	NEW ISSUE	AJS	08.04.21
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	RF	DRAWING NO.	REV. E
MFG. APPR.	JFS	D3779	SHEET 1 OF 6
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	HANDLE ASSEMBLY, CABIN SLIDING DOOR	NTS
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**D3779-041 HANDLE ASSEMBLY**  
(EXTERIOR)



**D3779-043 HANDLE ASSEMBLY**  
(INTERIOR)

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3779-XXX" AND S/N "SXXXXX" PER DART QSI 044 6.1
- 7) WEIGHT: D3779-041: 0.71 lbs  
D3779-043: 1.14 lbs
- 8) RIVETS TO BE PEENED AND GROUND FLUSH

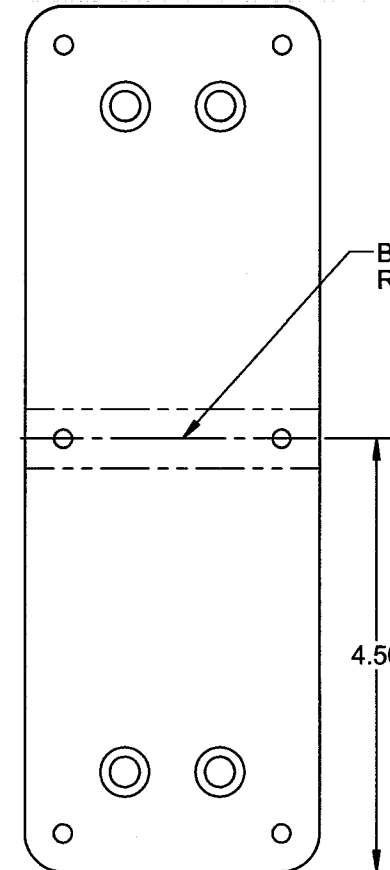
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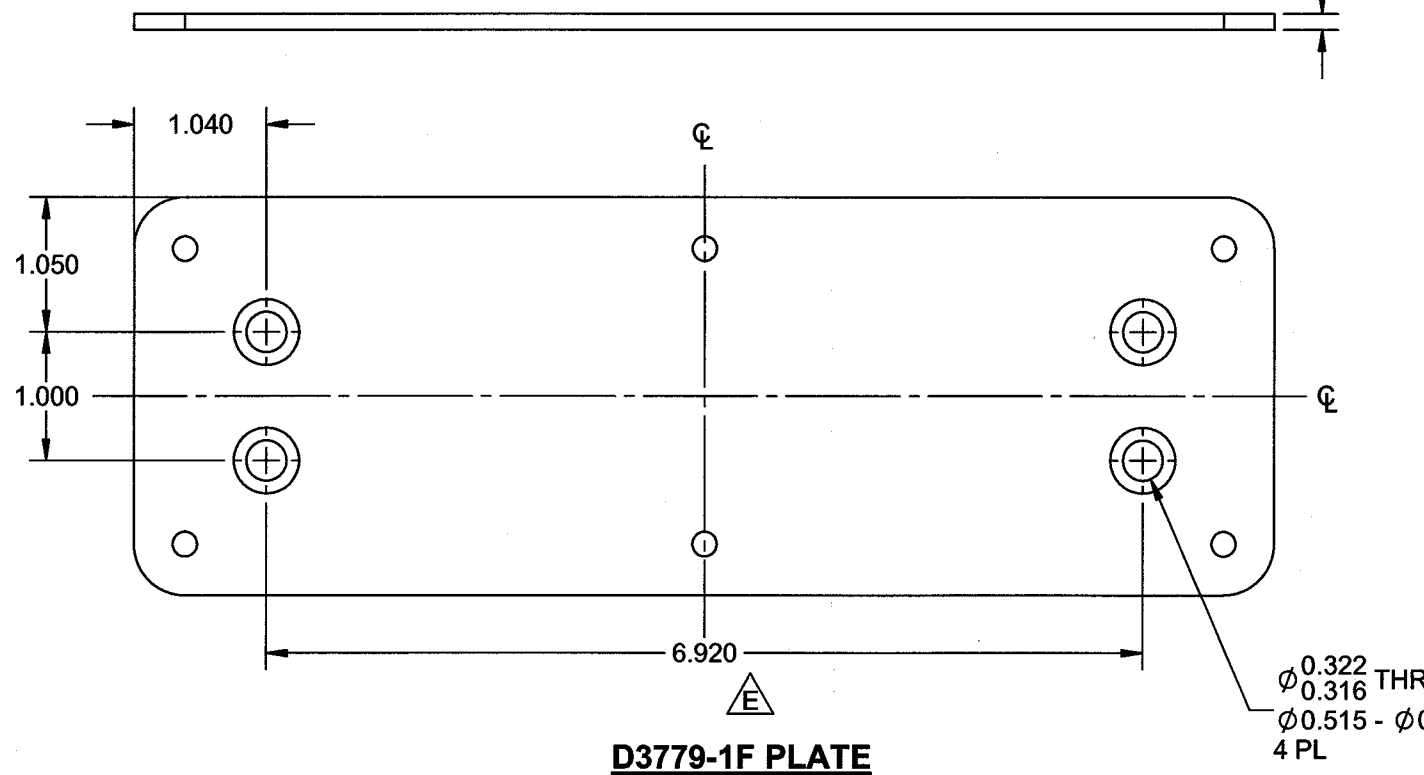
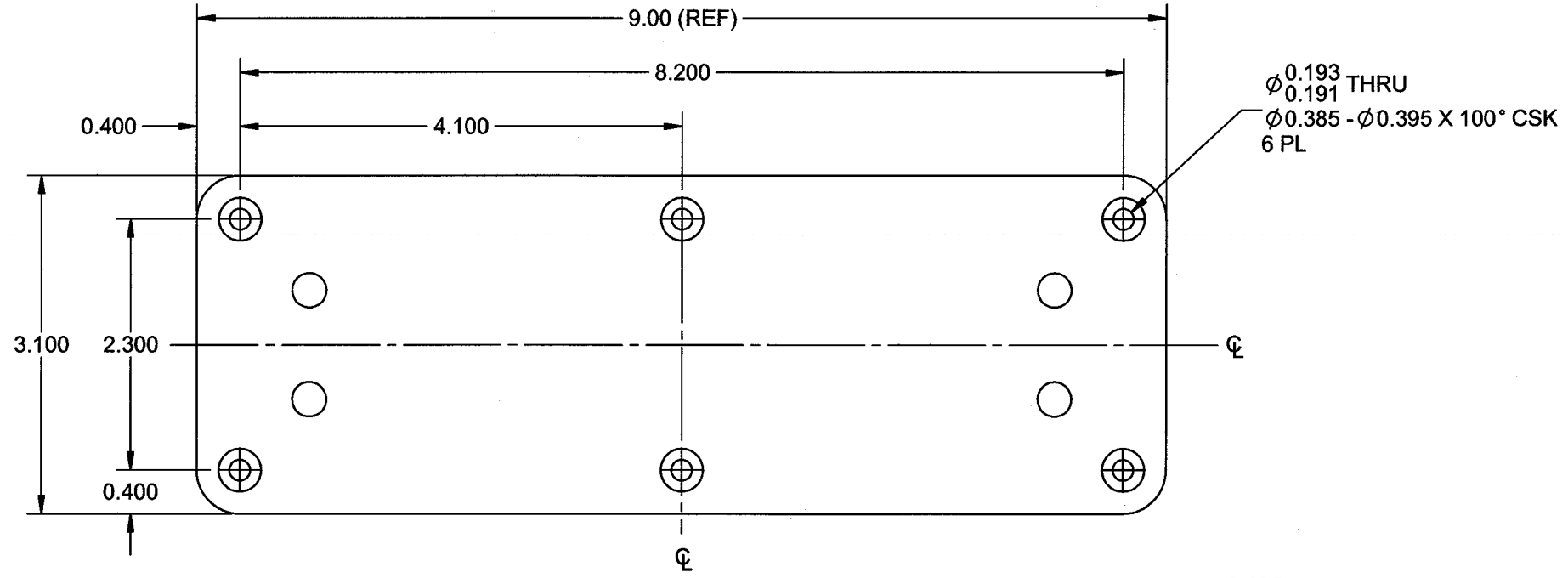
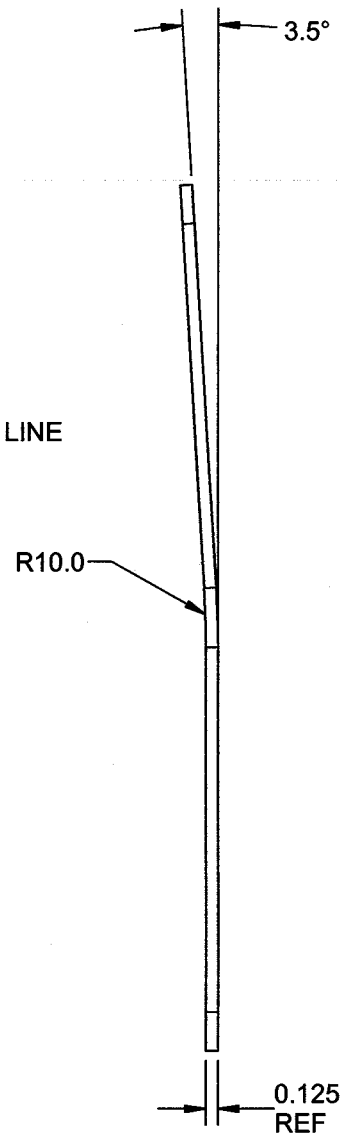
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DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. E
MFG. APPR.	JFS	<b>D3779</b>	SHEET 2 OF 6
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	HANDLE ASSEMBLY, CABIN SLIDING DOOR	NTS
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D  
C  
B  
A



**D3779-1 PLATE**  
(MAKE FROM D3779-1F)



**D3779-1F PLATE**

- NOTES:
- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.125 THICK PER AMS-QQ-A-250/11 OR AMS 4027 (REF DART SPEC M6061T6S.125)
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 0.33 lbs

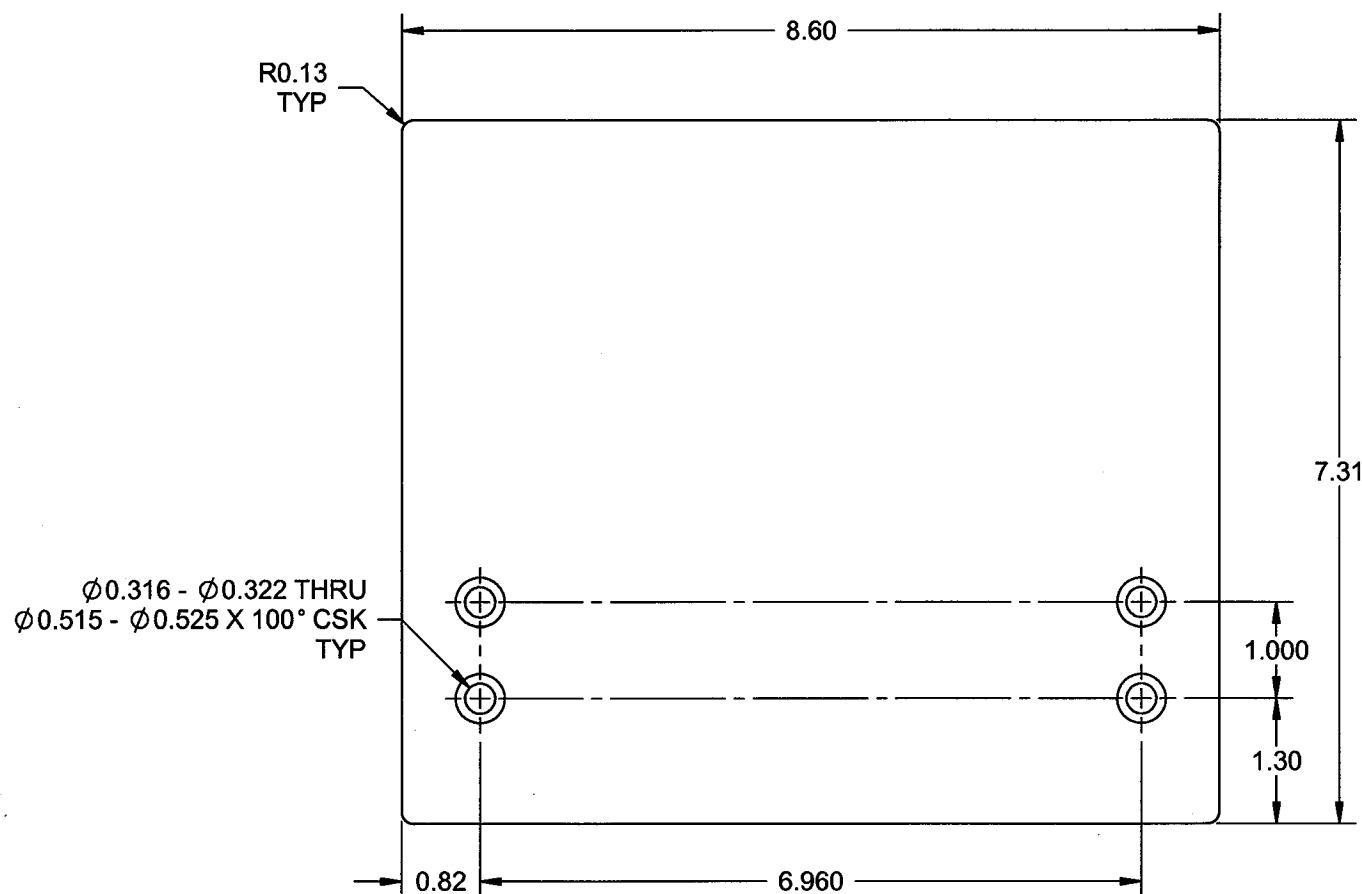
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HB-ECK-155

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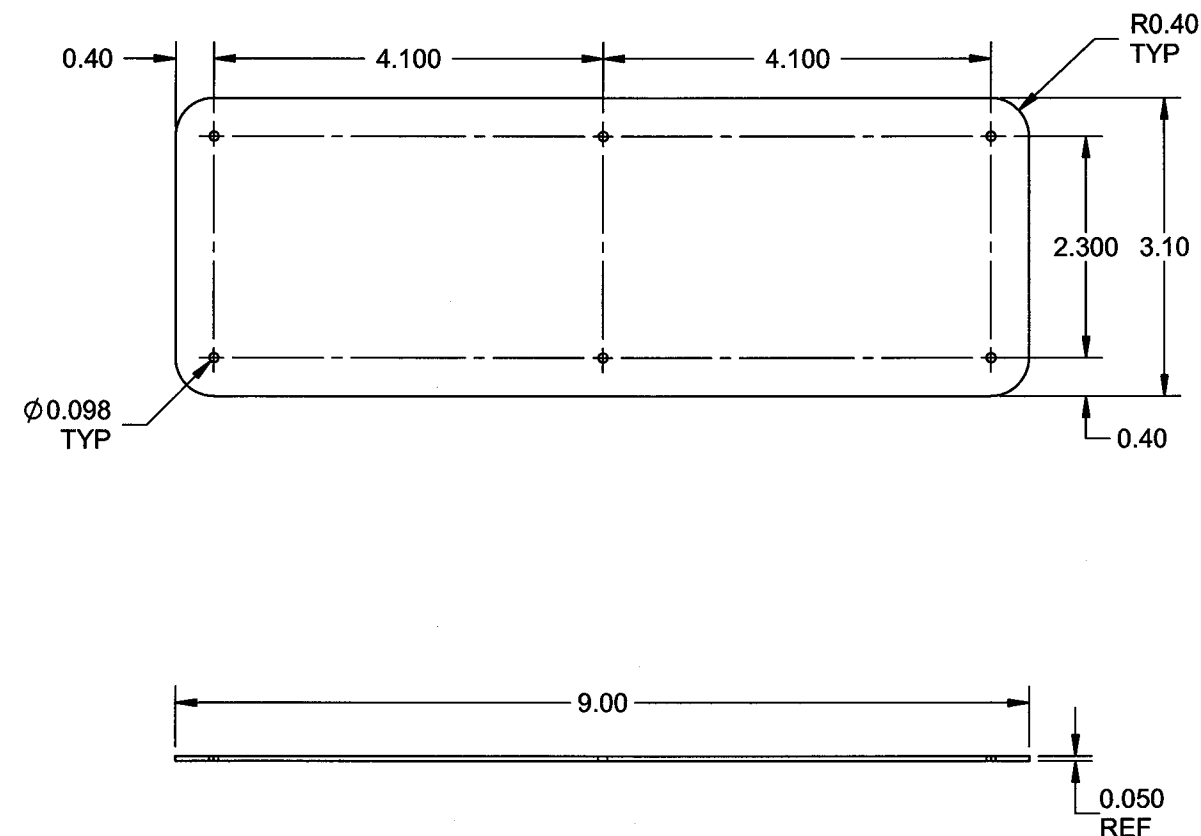
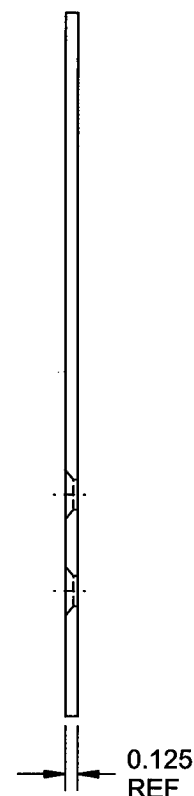
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	RF	DRAWING NO.	REV. E
MFG. APPR.	JFS	<b>D3779</b>	SHEET 3 OF 6
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	HANDLE ASSEMBLY, CABIN SLIDING DOOR	NTS
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D  
C  
B  
A

D  
C  
B  
A



**D3779-5 PLATE**



**D3779-3 DOUBLER PLATE**

**NOTES:**

**1) MATERIAL:**

D3779-3: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.050 THICK  
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027  
(REF DART SPEC M6061T6S.050)

D3779-5: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.125 THICK  
PER AMS-QQ-A-250/11 OR AMS 4027  
(REF DART SPEC M6061T6S.125)

**2) FINISH:** CHEMICAL CONVERSION COAT PER DART QSI 005 4.1

**3) TOLERANCES:** PER DART QSI 018 UNLESS OTHERWISE NOTED

**4) UNITS:** INCHES UNLESS OTHERWISE NOTED

**5) BREAK SHARP EDGES:** 0.005 TO 0.010 MAX

**6) IDENTIFICATION:** D3779-3: IDENTIFY WITH DART P/N "D3779-3" AND S/N "SXXXXX" PER DART QSI 044 6.1  
D3779-5: NONE

**7) WEIGHT:** D3779-3: 0.14 lbs  
D3779-5: 0.76 lbs

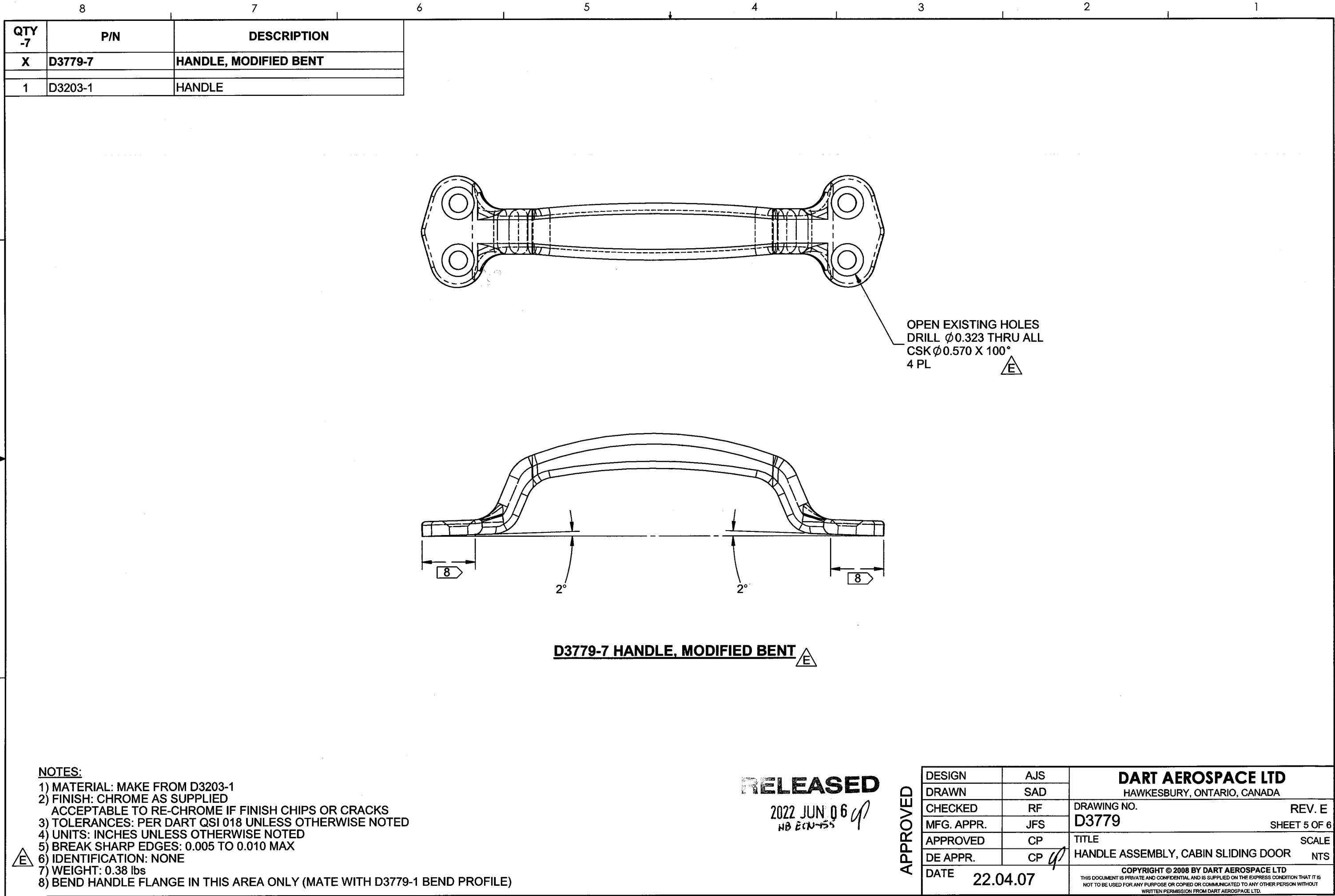
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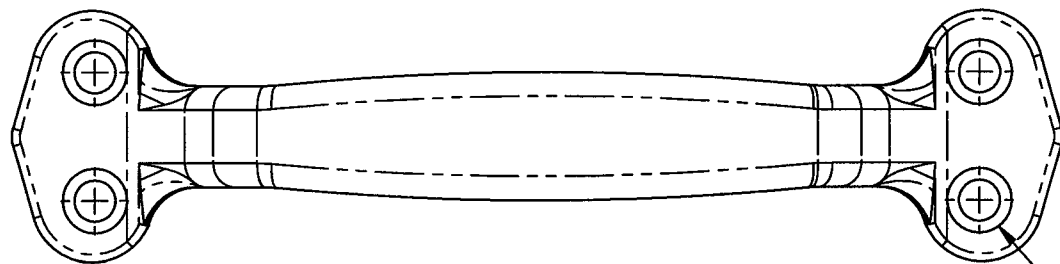
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DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	SAD		
CHECKED	RF	DRAWING NO. <b>D3779</b>	REV. E
MFG. APPR.	JFS	SHEET 4 OF 6	
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	HANDLE ASSEMBLY, CABIN SLIDING DOOR	NTS
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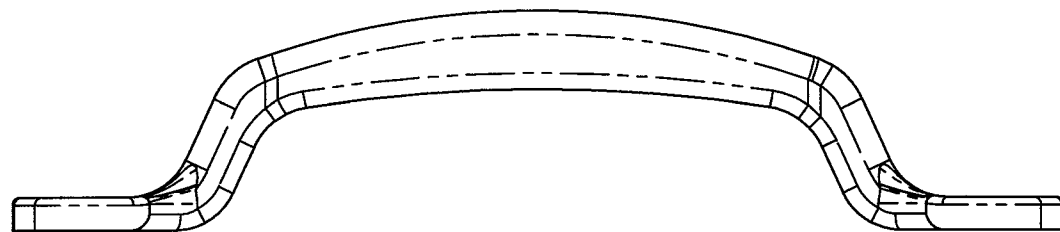




QTY -9	P/N	DESCRIPTION
X	D3779-9	HANDLE, MODIFIED
1	D3203-1	HANDLE



OPEN EXISTING HOLES  
DRILL Ø0.323 THRU ALL  
CSK Ø0.570 X 100°  
4 PL



**D3779-9 HANDLE, MODIFIED**

**NOTES:**

- 1) MATERIAL: MAKE FROM D3203-1
- 2) FINISH: CHROME AS SUPPLIED  
ACCEPTABLE TO RE-CHROME IF FINISH CHIPS OR CRACKS
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.38 lbs



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2022 JUN 06  
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DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. E
MFG. APPR.	JFS	<b>D3779</b>	SHEET 6 OF 6
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	HANDLE ASSEMBLY, CABIN SLIDING DOOR	NTS
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